Safety is a process that never stops
Hydraulic Filter Division Europe
Safety is a process that never stops

For more than 50 years, Parker Filtration has been designing and manufacturing hydraulic filtration solutions to a wide variety of mobile and industrial market sectors including Power Generation, Oil & Gas, Mining, Shipbuilding and Chemical.

Parker’s hydraulic filter division looks beyond the customary solutions to a flexible approach in preventing breakdowns and extending the lifetime of components in hydraulic, lubrication and fuel systems.

Together with our customers, we break new ground to provide innovative product design, reducing cost in various areas such as system maintenance, energy consumption, element disposal and weight. Our patented filter solutions and innovations are adopted by leading global equipment manufacturers and end users.

Our principles and internal structures are based on dedicated market teams to provide demanding markets, customers and partners with maximum values, tailor-made solutions and innovations. In Parker, we call it “Engineering your success”.

[Images of industrial facilities]
Our solutions focus on 7 value areas:

Parker is proud to practice their responsibility towards the industry by offering ATEX certified products, our contribution to improved safety. With our relations we design dedicated system solutions, realizing ground-breaking innovations by focusing on 7 value areas. Each value area represents important aspects and opportunities where filtration and condition monitoring can improve the performance and economics of systems without sacrificing the safety of our environment.

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>- System matched filtration</td>
<td>- Improvement of systems;</td>
<td>- Life cycle cost</td>
</tr>
<tr>
<td>- Compact solutions through</td>
<td>- Productivity</td>
<td>- Predictable maintenance</td>
</tr>
<tr>
<td>component integration</td>
<td>- Controllability</td>
<td>- Extended service intervals</td>
</tr>
<tr>
<td>- System design and</td>
<td>- Reliability</td>
<td>- Oil lifetime extension</td>
</tr>
<tr>
<td>manufacturing support</td>
<td>- Safety</td>
<td>- Component lifetime extension</td>
</tr>
<tr>
<td>- Cleanliness management</td>
<td></td>
<td></td>
</tr>
<tr>
<td>control</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
4. Sustainable environment
- Impact of equipment on the environment
- Minimise risk of filtration and condition monitoring equipment in potential explosive atmospheres
- Reduction of waste of oil and filter elements
- Reduce number of leakage points
- Noise and vibration

5. Energy control
- Reduction of energy consumption
- Energy recovery

6. Recycling
- Disposal cost and material management

7. Aftermarket
- Protected OEM spare element market
- Training and technical back-up
- Global spare parts back-up
- Extended warranty

Contamination is responsible for over 80% of standstill of hydraulic systems. Besides solid contamination and fluid oxidation products, the fluid’s water content has direct consequences for the efficiency of the system and fluid lifetime. Parker’s MS300 moisture sensor continuously measures the water content in fluids, enabling system operators to initiate action before system failures occur.
The European Union has adopted two harmonized directives in the field of health and safety. The directives are known as ATEX 100a and ATEX 137.

Directive ATEX 100a (94/9/EC) defines minimum safety requirements for products intended for use in potentially explosive atmospheres in European Union member states.

Directive ATEX 137 (99/92/EC) defines minimum requirements for health and safety at the workplace, for working conditions and for the handling of products and materials in potentially explosive atmospheres.

This directive divides the workplace into zones and defines criteria by which products are categorized within these zones.
Following ATEX 100a (94/9/EC), Parker is proud to practice their responsibility towards the industry to offer products being certified for usage in defined zones based on their category classification.

**The Zones in an Application**
Table I. describes the zones in an installation where there is a potential for explosive atmospheres.

The owner of the installation must analyse and assess the area in which the explosive gas/dust mixture may occur, and if necessary must divide into zones.

<table>
<thead>
<tr>
<th>Zones</th>
<th>Presence of potentially explosive atmosphere</th>
<th>type of risk</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gas</td>
<td>Dust</td>
<td></td>
</tr>
<tr>
<td>0</td>
<td>Present continuously or for long periods</td>
<td>Permanent</td>
</tr>
<tr>
<td>1</td>
<td>Likely to occur in normal operation occasionally</td>
<td>Potential</td>
</tr>
<tr>
<td>2</td>
<td>Not likely to occur in normal operation but, if it does occur, will persist for a short period only.</td>
<td>Minimal</td>
</tr>
</tbody>
</table>

This process of zoning then allows the correct plant and equipment to be selected for use in that particular area.

Parker designs and supplies complete solution, ranging from high pressure duplex filters with customized manifold & instrumentation to complete sub-systems for gas turbines.
Levels or protection for the various equipment categories

The various equipment categories must be capable of operating in accordance with the manufacturer’s operating specification at defined levels of protection.

With regard to the Machinery directive 98/37/EC, note that a number of external requirements in 94/9/EC refer to hazards arising from potentially explosive atmospheres, where the Machinery directive only contains general requirements to explosion safety [Annex I 1.5.7].

As a result, directive 94/9/EC (ATEX 100a) takes precedence over the Machinery directive with regard to explosion protection in potentially explosive atmospheres.

The requirements in the Machinery directive are applicable to all other risk relating to machinery.

<table>
<thead>
<tr>
<th>Level of Protection</th>
<th>Category Type of protection</th>
<th>Operating specifications</th>
</tr>
</thead>
<tbody>
<tr>
<td>Very High</td>
<td>Group I M1 Two independent means of protection or safety, ensuring that the equipment remains functional even in the event of two faults occurring independently of each other</td>
<td>The equipment remains energised and functional even with an explosive atmosphere present</td>
</tr>
<tr>
<td>Very High</td>
<td>Group I 1 Two independent means of protection or safety, ensuring that the equipment remains functional even in the event of two faults occurring independently of each other</td>
<td>The equipment remains energised and functional in zones 0, 1, 2 (G) and/or zones 20, 21, 22 (D)</td>
</tr>
<tr>
<td>High</td>
<td>Group I M2 Protection suitable for normal operating and severe operation conditions</td>
<td>The equipment is de-energised and in the event of an explosive atmosphere</td>
</tr>
<tr>
<td>High</td>
<td>2 Protection suitable for normal operation and frequent faults, or equipment in which faults normally have to be taken into account</td>
<td>The equipment remains energised and functional in zones 1, 2 (G) and/or zones 21, 22 (D)</td>
</tr>
<tr>
<td>Normal</td>
<td>3 Protection suitable for normal operation</td>
<td>The equipment remains energised and functional in zones 2 (G) and/or zones 22 (D)</td>
</tr>
</tbody>
</table>

Definition of groups [EN 1127-1]

**Group I**
Equipment intended for use in underground parts of mines as well as those parts of surface installations of such mines likely to be endangered by flammable vapours and/or flammable dust.

**Group II**
Equipment intended for use in other places exposed to explosive atmospheres
Classifying of Ex-equipment according to the ATEX-directive

<table>
<thead>
<tr>
<th>Group</th>
<th>I Mines, combustible vapours</th>
<th>II Other potentially explosive atmospheres gases, dusts, mists and vapours</th>
</tr>
</thead>
<tbody>
<tr>
<td>Category</td>
<td>M1</td>
<td>M2</td>
</tr>
<tr>
<td>Atmosphere</td>
<td>G</td>
<td>D</td>
</tr>
<tr>
<td>Zone</td>
<td>0</td>
<td>20</td>
</tr>
</tbody>
</table>

G = Gas  
D = Dust

Temperature Class
Flammable gases and vapours are classified on the basis of ignition temperature

<table>
<thead>
<tr>
<th>Temperature Classes</th>
<th>Maximum allowed surface temperature on the material in °C</th>
</tr>
</thead>
<tbody>
<tr>
<td>T1</td>
<td>450</td>
</tr>
<tr>
<td>T2</td>
<td>300</td>
</tr>
<tr>
<td>T3</td>
<td>200</td>
</tr>
<tr>
<td>T4</td>
<td>135</td>
</tr>
<tr>
<td>T5</td>
<td>100</td>
</tr>
<tr>
<td>T6</td>
<td>85</td>
</tr>
</tbody>
</table>

Product Label
Parker products certified in accordance with ATEX directive 94/9/C are identified with a dedicated product label.

The Ex marking states the product fulfils the ATEX directive.  
- II refers to the Equipment group  
- 2 refers to the Category  
- G refers to Atmosphere (G= Gas)  
- c refers to States safe design [prEN13463-5]  
- T5 refers to temperature class

In this example the product can be applied for Zone 1 and 2, based on complete classification of the system in accordance with ATEX directive 94/9/C

Important Notes
Ex-components as defined in the European standard EN 50014 are components in the sense of the ATEX directive 94/9/EC as well. Components must not bear the CE marking affixed unless otherwise required by other directives.  
The declaration is only valid in conjunction with the instructions contained in the installation manual related to the safe use of the product throughout its service life.

For any questions about the usability of our products in conjunction with explosive atmospheres please consult Parker Filtration.

No rights can be obtained from the information provided in this brochure.
Market opportunities

In many markets the demand to meet future specific levels of safety insurance is evident. Parker has developed filtration solutions based on standard and customized products.

Example of markets where ATEX certification can be required are:
- Oil & Gas
- Power Generation
- Mining & Drilling
- Construction
- Chemistry
- Process
- Marine
- Aviation

Parker’s quality hydraulic & lubrication filtration products are used today for a wide variety of applications. For continuous monitoring of the fluid condition Parker offers an extended range of conditioning monitoring equipment.

Material handling & Control systems
Typical applications are:
- Deck Cranes
- Davits
- Anchor Equipment
- Winches
- Heave Compensation
- Thrusters
- Gearbox lubrication systems

Drilling & Process equipment
Typical applications are:
- Pipe connection & positioning systems
- Pipe handling equipment
- Actuator Control
- Well Head Control

Sub-Sea equipment
Typical applications are:
- ROV
- Actuator Control
- Well Head Control

Aviation
Typical applications are:
- Jet fuel condition monitoring equipment
- Airport Utility & Service equipment

Mobile equipment
Typical applications are:
- Hydraulic operation systems
- Vehicle drive systems
- Fan drive systems
- Steering & Brake systems

Power Generation
Typical applications are:
- Engines and propulsion
- Power units
- Compressors
- Ringline Hydraulics

Flushing Rigs & Chemical Injection
Typical applications are:
- Actuator control
- Instrument protection
- Fluid recovery systems

Parker’s innovative solutions created new opportunities for the civil and military aviation industry. Instead of visual inspection of jet fuel Parker’s ACM20 portable particle counter provides real-time accurate information about the condition of the jet fuel.
<table>
<thead>
<tr>
<th>High Pressure Filters</th>
<th>Type</th>
<th>Port Configuration</th>
<th>Nominal flow (l/min)</th>
<th>MAOP (bar)</th>
<th>ATEX Category</th>
<th>ATEX Product group</th>
<th>ATEX Product Sub Group</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>70P</td>
<td>T- &amp; L- Type</td>
<td>450</td>
<td>414</td>
<td>2</td>
<td>Ex equipment</td>
<td>Non-Electrical</td>
</tr>
<tr>
<td></td>
<td>70P</td>
<td>Manifold B-Type</td>
<td>450</td>
<td>414</td>
<td>2</td>
<td>Ex equipment</td>
<td>Non-Electrical</td>
</tr>
<tr>
<td></td>
<td>18P/28/38P</td>
<td>T-Type</td>
<td>700</td>
<td>414</td>
<td>2</td>
<td>Ex equipment</td>
<td>Non-Electrical</td>
</tr>
<tr>
<td></td>
<td>100P</td>
<td>L-Type</td>
<td>1000</td>
<td>414</td>
<td>2</td>
<td>Ex equipment</td>
<td>Non-Electrical</td>
</tr>
<tr>
<td>High Pressure Duplex Filters</td>
<td>22/32PD</td>
<td>Manifold</td>
<td>260</td>
<td>210</td>
<td>2</td>
<td>Ex equipment</td>
<td>Non-Electrical</td>
</tr>
<tr>
<td>Stainless Steel High Pressure Filters</td>
<td>FF7121/7122</td>
<td>T-Type</td>
<td>60</td>
<td>420</td>
<td>2</td>
<td>Ex equipment</td>
<td>Non-Electrical</td>
</tr>
<tr>
<td></td>
<td>AWHP</td>
<td>T-Type</td>
<td>60</td>
<td>690</td>
<td>2</td>
<td>Ex equipment</td>
<td>Non-Electrical</td>
</tr>
<tr>
<td>Medium Pressure Filters</td>
<td>45M</td>
<td>T-Type</td>
<td></td>
<td></td>
<td>2</td>
<td>Ex equipment</td>
<td>Non-Electrical</td>
</tr>
<tr>
<td></td>
<td>15/40/80 CN</td>
<td>T-Type</td>
<td></td>
<td></td>
<td>70</td>
<td>Ex equipment</td>
<td>Non-Electrical</td>
</tr>
<tr>
<td></td>
<td>AG550/100</td>
<td>T-Type</td>
<td></td>
<td></td>
<td>100</td>
<td>Ex equipment</td>
<td>Non-Electrical</td>
</tr>
<tr>
<td>Low Pressure Filters</td>
<td>TTF</td>
<td>TTM</td>
<td>500</td>
<td>10</td>
<td>2</td>
<td>Ex equipment</td>
<td>Non-Electrical</td>
</tr>
<tr>
<td></td>
<td>BGT</td>
<td>TTM</td>
<td>2400</td>
<td>10</td>
<td>2</td>
<td>Ex equipment</td>
<td>Non-Electrical</td>
</tr>
<tr>
<td></td>
<td>STF</td>
<td>TTM</td>
<td>500</td>
<td>10</td>
<td>2</td>
<td>Ex equipment</td>
<td>Non-Electrical</td>
</tr>
<tr>
<td>Indicators Visual differential</td>
<td>FMU M3</td>
<td>NA</td>
<td>NA</td>
<td>420</td>
<td>2</td>
<td>Ex equipment</td>
<td>Non-Electrical</td>
</tr>
<tr>
<td>ATEX Marking</td>
<td>FMU F</td>
<td>NA</td>
<td>NA</td>
<td>420</td>
<td>II 2 GD Eex</td>
<td>Electrical</td>
<td></td>
</tr>
</tbody>
</table>

**TTM = TankTop Mounted**
Parker Worldwide

AE - UAE, Dubai
phone +971 4 8127100
parker.me@parker.com

AR - Argentina, Buenos Aires
phone +54 3 345 4345

AT - Austria, Wiener Neustadt
phone +43 (0)2622 23501-0
parker.austria@parker.com

AT - Eastern Europe, Wiener Neustadt
phone +43 (0)2622 23501 970
parker.easteurope@parker.com

AU - Australia, Castle Hill
phone +61 (0)2-9634 7777

AZ - Azerbaijan, Baku
phone +994 50 2233 458
parker.azerbaijan@parker.com

BE/LU - Belgium, Nivelles
phone +32 (0)67 280 900
parker.belgium@parker.com

BR - Brazil, Cachoeirinha RS
phone +55 51 3470 9144

BY - Belarus, Minsk
phone +375 17 209 9399
parker.belarus@parker.com

CA - Canada, Milton, Ontario
phone +1 905 693 3000

CH - Switzerland, Etoy
phone +41 (0) 21 821 02 30
parker.switzerland@parker.com

CN - China, Shanghai
phone +86 21 5031 2525

CZ - Czech Republic, Klecany
phone +420 284 083 111
parker.czechrepublic@parker.com

DE - Germany, Kaarst
phone +49 (0)2131 4016 0
parker.germany@parker.com

DK - Denmark, Ballerup
phone +45 43 56 04 00
parker.denmark@parker.com

ES - Spain, Madrid
phone +34 902 33 00 01
parker.spain@parker.com

FI - Finland, Vantaa
phone +358 (0)20 753 2500
parker.fi@parker.com

FR - France, Contamine s/Arve
phone +33 (0)4 50 25 80 25
parker.france@parker.com

GR - Greece, Athens
phone +30 210 933 6450
parker.greece@parker.com

HK - Hong Kong
phone +852 2428 8008

HU - Hungary, Budapest
phone +36 1 220 4155
parker.hungary@parker.com

IE - Ireland, Dublin
phone +353 (0)1 466 6370
parker.ireland@parker.com

IT - Italy, Corsico (MI)
phone +39 02 45 19 21
parker.italy@parker.com

JP - Japan, Tokyo
phone +81 3 6408 3901

KR - South Korea, Seoul
phone +82 2 559 0400

KZ - Kazakhstan, Almaty
phone +7 7272 505 800
parker.easteurope@parker.com

LV - Latvia, Riga
phone +371 6 745 2601
parker.latvia@parker.com

MX - Mexico, Apodaca
phone +52 81 8156 6000

MY - Malaysia, Subang Jaya
phone +60 3 5638 1476

NL - The Netherlands, Oldenzaal
phone +31 (0)54 1 585 000
parker.nl@parker.com

NO - Norway, Ski
phone +47 64 91 10 00
parker.norway@parker.com

NZ - New Zealand, Mt Wellington
phone +64 9 574 1744

PL - Poland, Warsaw
phone +48 (0)22 573 24 00
parker.poland@parker.com

PT - Portugal, Leca da Palmeira
phone +351 22 999 7360
parker.portugal@parker.com

RO - Romania, Bucharest
phone +40 21 252 1382
parker.romania@parker.com

RU - Russia, Moscow
phone +7 495 645-2156
parker.russia@parker.com

SE - Sweden, Stockholm
phone +46 (0) 8 59 79 50 00
parker.sweden@parker.com

SG - Singapore
phone +65 6887 6300

SK - Slovakia, Banska Bystrica
phone +421 484 162 252
parker.slovakia@parker.com

SL - Slovenia, Novo Mesto
phone +386 7 337 6650
parker.slovenia@parker.com

TH - Thailand, Bangkok
phone +662 717 8140

TR - Turkey, Istanbul
phone +90 212 499 0811
parker.turkey@parker.com

TW - Taiwan, Taipei
phone +886 2 2298 8987

UA - Ukraine, Kiev
phone +380 44 494 2731
parker.ukraine@parker.com

UK - United Kingdom, Warwick
phone +44 (0)1926 317 878
parker.uk@parker.com

US - USA, Cleveland
phone +1 216 896 3000

VE - Venezuela, Caracas
phone +58 212 230 5422

ZA - South Africa, Kempton Park
phone +27 (0)11 961 0700
parker.southafrica@parker.com

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© 2008 Parker Hannifin Corporation
Parker Hannifin Ltd
Hydraulic Filter Division Europe
Stieltjesweg 8
Postbox 5008, 6827 BV Arnhem
phone +31 (0)26 376 0305
fax +31 (0)26 364 3620
www.parker.com